# VPM-15 TriCAP<sup>™</sup> Vacuum Transducer

Heat-loss Pirani, capacitance diaphragm, and piezo diaphragm combination gauge with 1.0E-6 to 1333 mbar measuring range.



#### **Benefits & features**

- Ultra-wide measuring range of 9 decades from 1.0E-6 to 1333 mbar
- 6 decades gas independent measurement from 5.0E-3 to 1333 mbar
- Automatically zero adjustment of capacitance diaphragm gauge
- Easy configuration with USB programmer
- 0-10 VDC programmable voltage output
- Digital RS-232 or RS-485 interface
- Optional Ceramic or Parylene sensor protection for corrosive applications
- Optional solid-state setpoint relay for external controlling
- Drop-in replacement for MKS 910, 925 and other vendors' vacuum gauges







**Typical applications** 

- Semiconductor Processing
- PVD Coating
- Analytical Instrumentation
- Vacuum Furnaces
- Medical Instrumentation
- Space Simulation

**Product Datasheet** 



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## Multi-sensor solution with Atmospheric Switching function

The VPM-15 TriCAP<sup>™</sup> is an innovative multi-sensor vacuum gauge, making it the ideal choice for upgrading traditional Pirani gauge applications or serving as a cost-optimized all-in-one solution for systems that typically use separate capacitance manometers and Pirani gauges. Unlike conventional vacuum gauges, it provides a gas-independent measurement range from 5.0E-3 to 1333 mbar, with MEMS Pirani heat-loss measurement extending down to 1E-6 mbar.



In environments where gas composition or type fluctuates, traditional gas-dependent Pirani gauges can result in measurement inaccuracies. The TriCAP<sup>™</sup> transducer integrates a high-precision capacitance diaphragm gauge (CDG) sensor, eliminating gas dependency and ensuring reliable measurements, even as gas properties change.

## **Enabling use in Demanding Applications**

The VPM-15 is designed for both clean nitrogen-vented load-lock applications in the semiconductor industry and environments containing particulates or aggressive media. For applications where sensors may be exposed to corrosive or reactive gases, the TriCAP<sup>™</sup> is available with a conformal protective coating that acts as an effective barrier.

To enhance durability, the TriCAP<sup>™</sup> transducer series offers optional ceramic or Parylene protective coatings to shield sensor materials from corrosion and oxidation. Ceramic is highly corrosion-resistant and has a proven track record in capacitance diaphragm gauges. Parylene, a unique hydrophobic polymer with exceptional corrosion resistance, is specifically designed for medical applications such as lyophilization and sterilization.

In vacuum processes where sensors face particulate contamination, TriCAP<sup>™</sup> transducers can be equipped with a protective baffle to block macroscopic particles. With these advanced protective options, TriCAP<sup>™</sup> transducers are wellequipped to withstand demanding vacuum environments.



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## **Automatically Zero Adjustment of CDG**

The integrated heat-loss MEMS Pirani sensor extends the measuring range down to 1E-6 mbar and provides an innovative automatic zero adjustment for the capacitance manometer, eliminating the common need for manual zero adjustment in traditional capacitance diaphragm gauges. No manual push-button zero adjustment required—simply pump down to the auto-zero point, and the CDG is automatically adjusted and ready to use.

## **Other Vendor Compatibility**

The drop-in replacement vacuum transducers are designed with connector pin-out compatibility, allowing seamless integration with other vendor gauges without requiring cabling modifications. Additionally, these transducers emulate the analog output scaling and range of equivalent products from other manufacturers. They also support digital serial communication protocol emulation, enabling easy installation without the need for adjustments to the vacuum equipment's communication software. This ensures compatibility with power supply and controller display units from various vendors.

## **RGB LED for Pressure Indication**

The TriCAP<sup>™</sup> offers a novel method for visually ascertaining the measured pressure using a multi-color LED that seamlessly transitions through colors across the pressure range. This selectable visual feature offers a cost-effective alternative to integrated displays, offering a basic representation of the measured pressure. Additionally, it serves as a distinct visual indicator, warning users if the vacuum system is pressurized beyond ambient pressure.





# Measure and Control Advanced Vacuum Processes

The VPM-15 TriCAP<sup>™</sup> is engineered for best-in-class measurement and control of vacuum gas pressure. Several output options are providing more than just a pressure measurement signal.

### Analog Voltage Output

The analog output provides a voltage signal for external pressure readout or controls. The VPM-15 comes with a default voltage output signal of 1VDC/decade for mbar, Torr, or Pascal. Additionally, it provides the flexibility for user configuration or can be preconfigured with a diverse range of analog output options, allowing for seamless replacement of gauges from various vendors.

An optional secondary analog output is also available for applications where both the fullrange absolute measuring range and the measurement relative to the atmosphere need to be monitored simultaneously.





### **Digital Interface**

The RS-232 and RS-485 serial interfaces facilitate the transfer of measurement data without being affected by signal degradation over extended cable lengths or interference from electrical noise. The digital interface enables diagnostics, predictive maintenance, service, calibration, setpoint configuration, analog output scaling and acquisition of real-time vacuum pressure measurements for on-screen visualization.

## **Reliable and Robust Setpoint Relay Control**

The three independent solid-state switch relays can be used to externally control pumps, valves, safety interlock circuits, and other equipment. Their primary control function involves on/off regulation with a programmable setpoint and hysteresis value. Compared to electro-mechanical relays, solid-state relays offer enhanced reliability and faster switching times. They also feature arc-free contacts and generate no electromagnetic interference (EMI) during contact switching. The TriCAP<sup>™</sup> relays are designed for durability and hold UL listing, CSA recognition, and EN/IEC 60950-1 certification, ensuring maximum confidence in overseeing critical vacuum processes and high-cycle load-lock applications.



#### **Temperature Measurement**

The VPM-15 TriCAP<sup>™</sup> is designed for measuring pressure, yet it additionally provides a temperature measurement signal on the vacuum side. This temperature data can be utilized for monitoring and diagnosing vacuum processes, and access to this information is available through the digital interface.

### **Customized settings**

The VPM-15 transducer is available with a tailored customized configuration out of the box to align with application needs, ensuring compatibility with specific equipment installations. For customized products, a distinct part number will be assigned, streamlining future reordering for convenience and simplicity. Our team of experienced vacuum professionals are always available to discuss and explore customized options and possibilities for even the most demanding applications.



The TriCAP<sup>™</sup> is designed for reliable measurement and control of advanced vacuum processes and is suitable for a wide range of applications in industry and science. A wide selection of VPM-15 configurations is available to meet different requirements in various applications.

### Vacuum Drying End Point Detection

The unique combination of the gas dependent Pirani and gas independent Capacitance manometer enables detection of the water vapor level in vacuum drying applications by monitoring the difference between the two measurements.

The water vapor level detection function can be used to monitor the drying process and determine the end point.



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### **Analytical Instrumentation**

Mass spectrometers and scanning electron microscopes are types of analytical equipment that use vacuum gauges to determine safe operation of an ion source. In these applications samples need to be transferred from ambient pressure to the vacuum system for analyzing. The VPM-15 TriCAP, with its ultra-wide range, can be employed to provide a signal when an adequate vacuum pressure is present for initiating the analysis process, and the measurement relative to atmospheric pressure can be used for regulating the venting of the sample load-lock.

### **Physical Vapor Deposition**

Physical vapor deposition (PVD) processes for coating materials finds widespread use across various industries, including solar, medical, automotive, tooling, optics, and packaging. The TriCAP<sup>™</sup> can be equipped with a user-cleanable integrated particulate baffle system, specifically tailored for PVD applications. This baffle system is engineered to block particulates effectively, ensuring high vacuum gas conductance and preventing particulate clogging. The innovative baffle feature not only extends the time between service intervals but also enhances equipment uptime. Additionally, in specific PVD applications, the extended range of the MEMS SmartPirani<sup>™</sup> obviates the need for cold cathode vacuum gauges for base pressure verification.



# **Technical Data**

Specifications Specifications	
Measuring range in mbar	1×10 <sup>-6</sup> to 1333 mbar (7.5×10 <sup>-7</sup> to 1000 Torr)
Measuring principle 1×10 <sup>-6</sup> to 1×10 <sup>-3</sup> mbar	MEMS Pirani thermal conductivity
Measuring principle 1×10 <sup>-3</sup> to 4.99×10 <sup>-3</sup> mbar	Blended MEMS Pirani / CDG reading
Measuring principle 5×10 <sup>-3</sup> to 3.99 mbar	Capacitance diaphragm gauge (CDG)
Measuring principle 4 to 6 mbar	Blended MEMS Piezo / CDG)
Measuring principle 6 to 1333 mbar	MEMS piezo resistive diaphragm
Accuracy 1×10 <sup>-5</sup> to 9.99×10 <sup>-5</sup> mbar	25% of reading
Accuracy 1×10 <sup>-4</sup> to 9.99×10 <sup>-3</sup> mbar	5% of reading
Accuracy 1×10 <sup>-2</sup> to 800 mbar	0.5% of reading
Accuracy 800 to 1099 mbar	0.25% of reading
Accuracy 1100 to 1333 mbar	0.5% reading
Hysteresis 1×10 <sup>-3</sup> to 10 mbar (ISO19685:2017)	1%
Hysteresis 10 to 1333 mbar (ISO19685:2017)	0.1%
Vacuum temperature sensor range	-20 to + 85°C
Vacuum temperature sensor accuracy	+/- 1.5 °C
Analog output resolution	16 bit (150 μV)
Analog output update rate	124 Hz
Response time (ISO 19685:2017)	<20 ms
Temperature compensation	+10 to +50 °C
Solid state relay set point range	5×10 <sup>-6</sup> to 1333 mbar (3.75×10 <sup>-6</sup> to 1000 Torr)
Solid state relay contact rating	50 V, 100 mA <sub>rms</sub> / mA <sub>DC</sub>
Solid state relay contact endurance	Unlimited (no mechanical wear)
Solid state relay approvals	UL Recognized: File E76270
	CSA Certified: Certificate 1175739
	EN/IEC 60950-1 Certified
Environment conditions margament conditions	
Operating ambient temperature	-20 to +50 °C
Media temperature	-20 to +50 °C
Storage ambient temperature	-40 to +80 °C
Bake-out temperature (non-operating)	+80 °C
Maximum media pressure <sup>(3)</sup>	4 bar absolute
Mounting position	Arbitrary
Protection rating, EN 60529/A2:2013	IP40
Humidity, IEC 68-2-38	98%, non-condensing
Power supply Power supply	
Supply voltage	12-30 VDC
Power consumption	350 mW (max)
Reverse polarity protection	Yes
Overvoltage protection	Yes
Internal fuse	100 mA (thermal recoverable)
Materials aterials	
Enclosure	SS 1.4307 / AISI 304L / Aluminum 6061
Vacuum Process flange (media wetted)	SS 1.4401 / AISI 316
Vacuum exposed materials (media wetted)	316 Stainless steel, Kovar, glass, silicon, nickel, aluminum
Standard version	SiO <sub>2</sub> , Si <sub>3</sub> N <sub>4</sub> , gold, Viton <sup>®</sup> , low out-gassing epoxy resin, solde RO4305, vitreous silica
Vacuum exposed materials (media wetted)	316 Stainless steel, Viton <sup>®</sup> , Parylene
Parylene protected version	
Vacuum exposed materials (media wetted)	316 Stainless steel, Viton <sup>®</sup> , Aluminum oxide ceramic (Al <sub>2</sub> O <sub>3</sub>
Ceramic protected version	
•	<1·10 <sup>-9</sup> mbar·l/s
Process leak tightness	<1·10 <sup>-9</sup> mbar·l/s
Ceramic protected version Process leak tightness Approvals more CE	<1·10 <sup>-9</sup> mbar·l/s EMC directive 2014/30/EU

Accuracy specifications are typical values at stable temperature after zero adjustment.
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(3) Overpressure limits only applicable when using fittings rated to the specified pressure.

Specifications are subject to change without further notice.

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# **Connector Pin outs**

#### 15 Pin HD D-sub RS-232 / RS-485

Pin	Description
1	RS-232 Transmit / RS-485 (-)
2	RS-232 Receive / RS-485 (+)
3	Supply voltage 12-30 VDC
4	Supply voltage – (return)
5	Analog voltage signal +
6	Analog voltage signal – (return)
7	Relay 1 NO (normally open contact) <sup>(4)</sup>
8	Relay 1 Common <sup>(1)</sup>
9	Relay 1 NC (normally closed contact) <sup>(4)</sup>
10	Relay 2 NC (normally closed contact) <sup>(4)</sup>
11	Relay 2 Common <sup>(1)</sup>
12	Relay 2 NO (normally open contact) <sup>(4)</sup>
13	Relay 3 NO (normally open contact) $^{(4)}$ or analog out 2 $^{(5)}$
14	Relay 3 Common <sup>(1)</sup>
15	Relay 3 NO (normally open contact) <sup>(4)</sup>
(1)	Optional relay
(2)	Optional secondary analog voltage output



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Pin	Description
1	Relay 1 NO (normally open contact) <sup>(6)</sup>
2	Relay 1 NC (normally closed contact) <sup>(6)</sup>
3	Supply voltage 12-30 VDC
4	Supply voltage – (return)
5	Analog voltage signal +
6	Relay 1 Common <sup>(6)</sup>
7	RS-232 Transmit / RS-485 (-)
8	Analog voltage signal – (return)
9	RS-232 Receive / RS-485 (+)
(	3) Optional relay

#### 6 Pin Hirschmann connector

Pin	Description
1	Identification resistor (3K)
2	Analog voltage signal +
3	Analog voltage signal – (return)
4	Supply voltage 12-30 VDC
5	Supply voltage – (return)
6	Chassis

#### 8 Pin RJ45 / 8P8C

Pin	Description
1	Supply voltage 12-30 VDC
2	Supply voltage – (return)
3	Analog pressure voltage signal +
4	Identification resistor
5	Analog pressure voltage signal – (return)
6	Relay 2 NO (normally open contact) <sup>(7)</sup>
7	Relay 1 NO (normally open contact) <sup>(7)</sup>
8	Relay COMMON <sup>(7)</sup>
(4	) Optional relay







# Dimensions



Flange type	A [mm]	B [mm]	A [inch.]	B [inch.]
DN16KF (P/N: VDM-5-1)	12.00	71.50	0.47	2.81
DN25KF (P/N: VDM-5-2)	12.00	71.50	0.47	2.81
VCR4 <sup>1</sup> (P/N: VDM-5-4)	28.50	88.00	1.12	3.46
VCR8 <sup>1</sup> (P/N: VDM-5-5)	30.80	90.30	1.21	3.56
1/8" NPT (P/N: VDM-5-3)	37.00	65.00	1.45	2.56
DN16CF (P/N: VDM-5-6)	21.83	81.33	0.86	3.20

	ISENSE Management Mana		
DN16KF flange / D-SUB Connector	DN25KF flange / D-SUB Connector	VCR4F flange / D-SUB Connector	VCR8F flange / D-SUB Connector
		ASENS <sup>4</sup> Weithermit CE	
1/8" NPT flange / D-SUB Connector	DN16CF flange / D-SUB Connector	DN16KF Extended flange / D-SUB Connector	

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Datasheet

# Order guide

	1 0		0	1 2		3	2	
/acuum flange							1	Connection 9 Pin D-sub male
DN16KF	1 0						2	15 pin HD D-sub male
DN25KF	2 0						3	15 pin HD D-Sub male / dual analog out
NPT 1/8"	3 0						4	6 pin Hirschmann, ID res 3K
VCR4	4 0						5	6 pin Hirschmann, ID res 5.1K
VCR8	5 0						6	6 pin Hirschmann, ID res 9.1K/11.1K
DN16KF Extended	8 0						7	8 pin RJ45 / FCC68, ID Res 27K
DN16CF Rotateble	6 0						8	8 pin RJ45 / FCC68, ID Res 36K
DN16KF with light baffle	1 1						9	8 pin RJ45 / FCC68, ID Res 43K
DN16KF with heavy duty baffle	1 2 2 1						A B	8 pin RJ45 / FCC68, ID Res 71K5
DN25KF with light baffle DN25KF with heavy duty baffle	2 1						В	8 pin RJ45 / FCC68, ID Res 85K
DN16KF, Ceramic protected sensors	1 3							Setpoints
DN25KF, Ceramic protected sensors	2 3				0			None
NPT 1/8", Ceramic protected sensors	3 3				1			1x Solid State Relay
VCR4 female, Ceramic protected sensors	4 3				2			2x Solid State Relays
VCR8 female, Ceramic protected sensors	5 3				3			3x Solid State Relays
DN16CF rotateble, Ceramic	6 3							
DN16KF Extended, Ceramic	8 3							Unit
DN16KF with light baffle, Ceramic	1 4			1				torr
DN16KF with heavy duty baffle, Ceramic	1 5			2				mbar
DN25KF with light baffle, Ceramic	2 4			3				Pascal
DN25KF with heavy duty baffle, Ceramic	2 5							
DN16KF, Parylene protected sensors	1 6							
DN25KF, Parylene protected sensors	2 6							
NPT 1/8", Parylene protected sensors	3 6							
VCR4 female, Parylene protected sensors	4 6							
VCR8 female, Parylene protected sensors	5 6							
DN16CF rotateble Parylene protected sensor	6 6							
DN16KF Extended, Parylene protected sensc	8 6 1 7							
DN16KF with light baffle, Parylene	1 7							
DN16KF with heavy duty baffle, Parylene DN25KF with light baffle, Parylene	2 7							
DN25KF with heavy duty baffle, Parylene	2 8							Online Order & RFQ
Divited interaction								
Digital interface RS-232 / S4-Connect™		1						Our popular VPM-15 configurations ar
RS-485 / S4-Connect™		2						
S4-Connect <sup>™</sup> (RJ45/FCC68 and Hirs	schmann)	3						readily available in our online store for
	Johnnanny	0						
Analog Output								quick and hassle-free ordering.
0.5 - 9.5 (1 V/dec)			0	1				
1.0-9 VDC 1 VDC/Dec (MK	<pre><s 901p="" 92<="" pre=""></s></pre>	5/910)	0	2				Visit our online product configurator for
0.375 to 5.659 VDC (MKS		,	0	3				
0.5V DC (MKS 523)			0	4				request for quote for the comprehens
1.9-10 VDC (Inficon PSG5	5x, Leybold	TTR91)	0	5				VDN 15 product offering
1.5-8.5 VDC (Pfeiffer TPR			0	6				VPM-15 product offering.
1.9-9.1VDC (Edwards APC			0	7				
1.9-9.1VDC (Edwards APC			0	8				Go to VPM-15 Product Page
2-10VDC (Edwards APG-L	_)		0	9				
0-10 VDC 0.1Torr FS Capa		nometer	1	0				
0-10 VDC 1 Torr FS Capac			1	1				
0-10 VDC 10 Torr FS Capa			1	2				
0-10 VDC TO TOTTES Capa		ometer	1	3				
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#### Accessories

RS-232 / RS-485 to USB converter with wall plug power supply USB-to-Serial converter for VPM-15 TriCAP transducers with wall plug power supply.

Part number Description

PRG-WPRS2-15DS-01 PRG-WPRS4-15DS-01 RS-232 to USB, 15 pin HD D-sub, Power supply (90-230VAC) RS-485 to USB, 15 pin HD D-sub, Power supply (90-230VAC)



# **MSENS**<sup>4</sup>

## **Other Vacuum Measurement Products**

The Sens4 vacuum transducer product range offers the market's most advanced multi-sensor transducers for use in a wide selection of industrial and scientific vacuum applications.



## **TrueVac™ Controller**

The TrueVAC<sup>™</sup> Vacuum Controller is an advanced, versatile instrument designed for precise monitoring and control of vacuum systems across a wide range of industrial and scientific applications. With its high-resolution digital display and intuitive interface, TrueVAC offers real-time vacuum measurement and control, allowing users to efficiently manage processes and maintain optimal conditions.

# VPM-17 TriCAP<sup>™</sup> ATM Transducer

The VPM-17 TriCAP<sup>™</sup> ATM transducer is pin and output compatible with the VPM-15, but offers an additional sensor for measurement relative to atmospheric pressure that enable accurate venting of vacuum system.

For demanding applications, the VPM-17 TriCAP<sup>™</sup> is available with corrosion resistant ceramic or Parylene coated sensors.





# **VPM-7 for Load-lock Control**

The VPM-7 SmartPirani<sup>™</sup> ATM is designed for load-lock pressure control and enable accurate control of vacuum system venting. It provides flexible interface and several control options including highresolution analog output with emulation curves for other vendors vacuum gauges, 3 independent solid-state relays and digital RS-232 or RS-485 interface.

# About

Sens4 is a Danish technology company that develops, manufactures, markets, and distributes vacuum, pressure, and temperature measuring equipment for industrial and scientific applications worldwide. Our mission is to provide compelling product solutions that fit our customers' needs and enable them to efficiently measure and control advanced processes around the world.

Learn more about Sens4 on: sens4.com

# **Connect on social media**









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